



## PicoJet 6000 CD / DVD Printer User's Guide



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## Welcome to the PJ-6000 PicoJet CD / DVD Printer

#### Copyright Notice

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Other trademarks referred to are the property of their respective trademark or registered trademark holders.

#### Warranty

MF Digital; warrants to the original purchaser that the equipment that you have purchased is free from defects in materials and workmanship, for a period of one year.

This warranty is NOT transferable. This warranty does not apply to malfunctions caused by misuse, negligence, accident, or alteration, nor is MF Digital responsible for consequential damages related to the use, or inability to use, this equipment.

- All warranty repair work is performed at the MF DIGITAL service facilities, typically within 10 business days (not including transit).
- Valid from the date the product is shipped from MF DIGITAL.
- MF Digital will pay for Ground Inbound and Outbound freight for the initial 30 Days only. US Only.
- Customer pays freight charges after initial 30 days.



#### WARNING

You should NEVER use refilled cartridges or discs with labels on them. Always use new cartridges designed for your printer and CD or DVD media with surfaces designed specifically for printing. Damage resulting from the use of refilled cartridges, cartridges not designed for this printer, or labeled discs, will NOT be covered under warranty

This warranty is made in lieu of any other warranty expressed or implied.



#### Piracy

The copying of discs, including artwork found on the disc itself, without the permission of the copyright holder is illegal. MF Digital accepts no responsibility for the copyright use or misuse of this equipment. It is the sole responsibility of the user to ensure that the legal rights of copyright in duplicating are respected.

Corporate Headquarters:



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#### About MF Digital

Thank you for purchasing MF Digital's PicoJet 6000 CD / DVD Printer. MF Digital manufactures a wide variety of CD and DVD duplication equipment, including manual and fully automated CD and DVD duplicators and printers. We hope you will consider us for all of your duplication needs.

#### What To Expect From Your MF Digital CD / DVD Printer

Your MF Digital PicoJet 6000 is professionally designed and manufactured to give you years of trouble free operation. To avoid accidental damage to your new printer, please read and understand this manual thoroughly before operating the unit.





## **Getting Started**

Carefully remove the printer from the shipping container. Inspect the contents, and verify them against the packing slip. Report any errors in shipping as soon as possible.

#### What's In The Box

Your new printer includes:

- PicoJet 6000 Printer
- 1 Black Cartridge
- 1 Color Cartridge
- Power cord
- Software CD
- Manual CD
- USB Cable

#### What you will also need

You will also need some inkjet printable CDs or DVDs. A variety of surfaces are available including non-printable surfaces, or those intended for felt tip markers, thermal, as well as ink jet. Only ink jet surfaces are suitable for use with the PicoJet CD/DVD Printer.

*Note:* Using discs without an ink jet printable surface will result in discs where the ink does not dry or adhere properly. Never use discs with labels on them. Labels can delaminate and jam in your printer.

#### **Packing Materials**

Please retain the original box and packaging in the event that the unit requires future servicing. This will help to reduce the possibility of damage occurring in transit.

#### The Best Place To Put Your Printer

The best operating location for your printer is in a climate-controlled area, free of dirt, dust, humidity, excessive heat, and electronic or electromagnetic interference. Room temperature should be between 65 and 75 degrees Fahrenheit, or between 18 and 23 degrees Celsius. If not integrating this printer with a MF Digital copier or publisher, place the printer on a solid, steady work next to the host PC, and allow sufficient room for all incidental work materials.







#### Safety Precautions

The system is shipped with a three-prong power connector, and must be used with a properly grounded AC receptacle. **DO NOT** try to defeat the third "ground" prong. All computer peripherals must be properly grounded, and this printer is no exception. The use of a power conditioner, such as an Uninterruptible Power Supply (UPS) or a surge protector, is always a good idea.

Repairs or alterations should only be attempted by an authorized, factory-trained technician. MF Digital reserves the right to void the warranty if unauthorized service is performed.

## Connecting your PicoJet to your MF Digital Copier

If you will be connecting your PicoJet to your MF Digital copier, refer to the quick connect guide that accompanied your copier, or the appropriate section to follow.

If you are unsure as to which unit you have, Scribe SA units have LCD display and numeric keypad while the Scribe PC Series does not.

### MF Digital Scribe PC (DPx-9102 & 9104)





1. Locate the front of the mounting plate as indicated by the yellow circle to the right.

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- 2. Slip the groove of the mounting plate around the white plastic knob. See picture above (yellow circle).
- 3. The threaded screw located at the rear of the mounting plate will line up with the "U"shaped housing located on the rear of the MF Digital PC Series Unit. See picture above (blue circle).
- 4. After mounting the Printer, be sure to push the printer all the way forward then use the Thumbscrew to secure the printer to the MF Digital PC Series Unit.
- 5. To wire your printer to MF Digital PC Series please follow the wiring diagram to the right.





#### MF Digital Scribe SA (DPx-3102 & 3104)



- 1. Locate the front of the mounting plate as indicated by the yellow circle to the right.
- 2. Slip the groove of the mounting plate around the white plastic knob. See picture above (yellow circle).
- 3. The threaded screw located at the rear of the mounting plate will line up with the "U"shaped housing located on the rear of the MF Digital SA Series Unit. See picture above (blue circle).
- 4. After mounting the Printer, be sure to push the printer all the way forward then use the Thumbscrew to secure the printer to the MF Digital SA Series Unit.
- 5. To wire your printer to MF Digital SA Series please follow the wiring diagram to the right.





## **Buttons & LEDs**





#### **Cartridge Status LED**

This LED will flash to indicate when the cartridges are low. It will also flash to alert you to improper cartridge installation, or if the cover is open or ajar.



#### Print Cancel

Pressing this button will cancel the current print.



#### Tray Open / Close

Press to open or close the disc tray.



5

#### **Resume Print / LED**

The LED serves to indicate attention is needed. Such as inserting a new disc, or clearing an error.

When operating as a stand-alone printer, and multiple copies are being printed, this LED will flash until the disc is removed, a new one is put in the tray, and the resume button is pressed. The printer will print the next disc.

Power On /Off

This button turns the printer on and off. The power LED flashes when the printer is processing

**Caution!** Always use the Power button to turn the printer on and off. Using a power strip, surge protector, or a wall-mounted switch to turn the printer on and off may cause printer failure.



## **PicoJet 6000 Cartridges**



These print cartridges can be used with the printer.

- M56B Black print cartridge
- M57C Tri-color print cartridge
- M58P Photo print cartridge

Cartridges may be used as follows:

Graphic	LEFT Holder	RIGHT Holder
Graphic Images	M57C	M56B
Photographic Images	M57C	M58P
Graphic Image w/o Black	M57C	None
Monochrome Black	None	M56B

\*\*\* To order Cartridges, contact your reseller or MF Digital at (001) 631-249-9393 x205



Ink Tip: Use the M56B and M57C and refrain from using the M58P Photo cartridge, as yields will be significantly lower in Photo mode. Today's printable CDs and DVDs printable will do little to take advantage of this high quality output.



#### Installing Cartridges



**Note:** If you run out of ink during a job, and you are replacing one or more cartridges, change the cartridge as describe below, and then wait for blinking LED to stop before resuming the job in progress. This may take a minute or longer as the new cartridge is primed.

#### **PicoJet ink flow monitoring**

*To ensure proper ink flow monitoring, use each cartridge to completion.* 

Once you install a new cartridge, its serial # is recognized. PicoJet then will established a usage countdown based on 100% availability. If the cartridge is removed and reinstalled it continues to monitor properly. If however, you remove a cartridge and install another cartridge, a new serial number is detected and 100% ink availability is assumed once again, whether the cartridge is used or new.

If you were to install the first cartridge once again (after placing a second cartridge in slot) the original cartridge is recognized and is assumed full again even if empty. Always dispose of used cartridges once exhausted to avoid accidental insertion and the confusion that can arise.

- Press the Power button to turn on the printer.
- Open the printer cover
- Lift the print cartridge latch to the open position.



• Slide the print cartridge out of the print cartridge cradle.



• Remove the replacement print cartridge from its packaging and carefully remove the plastic tape.

Caution! Do not touch the print cartridge ink nozzles or copper contacts. Touching these parts will result in clogs, ink failure, and bad electrical connections. Do not remove the copper strips. They are required electrical contacts.





• Hold the print cartridge so that the copper strip is on the bottom and facing toward the printer, then slide the print cartridge into the cradle as shown.



- Push down on the print cartridge latch until it snaps closed.
- Close the top cover.

#### Using refilled or remanufactured cartridges



#### WARNING

You should NEVER use refilled cartridges or discs with labels on them. Always use new cartridges designed for your printer and CD or DVD media with surfaces designed specifically for printing. Damage resulting from the use of refilled cartridges, cartridges not designed for this printer, or labeled discs, will NOT be covered under warranty



## Installing Drivers & Software

If you purchased your PicoJet printer with a DPX-210x, or 910x copier, the software and drivers are preinstalled. You may also wish to install them on a PC that may make use of the network client software provided with all MF Digital copiers. This will allow you to create your printer image files as well (.PRN Files). The printer is not physically attached to these PCs but the driver is used to create print images compatble with the automated PicoJet. See the section later in this manual on Making PRN files for use with MF Digital Copiers.

If you are using the PicoJet as a printer, with no automation, then you will need to install the driver then CD design software afterwards.

## Installing the printer driver for the 1<sup>st</sup> time (on PC with PicoJet attached)

• Insert CD into your computer.



In a few moments the installer program will launch automatically. You will see:

MF-Digital - PicoJet 6000	
Installing PicoJet 6000	
▶ 1. Checking System	
2. Preparing to Install	
3. Installing	
4, Configuring Your Product	
	0%
Free Disk Space: 13884712 KB	

After a brief inspection of your PC, the installer will display:

MF-Digital - PicoJet 6000	
	Welcome to the Install Wizard for MF-Digital PicoJet 6000
	The Install Wizard will install MF-Digital PicoJet 6000 on your computer. To continue, click Next.
	WARNING: This program is protected by copyright law and international treates.
	Before clicking Next, please save all of your work, close any open programs, and temporarily disable your anti-virus program.
	< Back Next > Cancel

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*Note: If the installer fails to load automatically, Click on Start/Run and type D:setup (D=Disc Drive) then follow instructions above.* 

• Click Next to begin Installation

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MF-Digital - PicoJet 6000
Installing PicoJet 6000
✓ 1. Checking System
✓ 2. Preparing to Install
▶ 3. Installing
4. Configuring Your Product
72
Free Disk Space: 13860684 KB
Software Installation
The software you are installing has not passed Windows Logo testing to verify its compatibility with Windows XP. ( <u>Tell me why</u> this testing is important.)
Continuing your installation of this software may impair or destabilize the correct operation of your system either immediately or in the future. Microsoft strongly recommends that you stop this installation now and contact the software vendor for software that has passed Windows Logo testing.
Continue Anyway STOP Installation

• Click "Continue Anyway"

MF-Digital - PicoJet 6000	
	The software installation for your MF-Digital PicoJet 6000 is complete.
	Thank you for purchasing MF-Digital products. Any previous version of this software found on your computer has been updated to provide you the latest features and support.
	Additional screens may appear to help you get started with your MF-Digital PicoJet 6000.
	Click "Finish" to exit this installation
	< Back Finish Cancel

• Click "Finish" to complete installation.

• When the PicoJet is first connected to the PC. This screen appears

Found New Hardware Wizard	
	Welcome to the Found New Hardware Wizard
	This wizard helps you install software for:
	PicoJet 6000
	If your hardware came with an installation CD or floppy disk, insert it now.
	What do you want the wizard to do?
	<ul> <li>Install the software automatically (Recommended)</li> <li>Install from a list or specific location (Advanced)</li> </ul>
	Click Next to continue.
	< Back Next > Cancel

Leave the option selected for "Install the Software Automatically", and then click next to continue. You will see the following two windows:

Found New Hardware Wizard	
Please wait while the wizard searches	
PicoJet 6000	
<u>S</u>	
< Back Next >	Cancel
Hardware Installation	
The software you are installing for this hardware: Printers	
has not passed Windows Logo testing to verify its compatibility with Windows XP. ( <u>Tell me why this testing is important.</u> )	
Continuing your installation of this software may impair or destabilize the correct operation of your system either immediately or in the future. Microsoft strongly recommends that you stop this installation now and contact the hardware vendor for software that has passed Windows Logo testing.	
Continue Anyway STOP Installation	



• Click on "Continue Anyway" and the necessary files will be copied to your system:

Copying Files	
è	8
	Cancel

• Once the files are copied, you will be prompted to click "Finish" to close the installation wizard:

Found New Hardware Wizard	
	Completing the Found New Hardware Wizard The wizard has finished installing the software for: PicoJet 6000 Click Finish to close the wizard.
	< Back Finish Cancel



You may find it useful to install the PicoJet drivers, and CD label editing software, on a PC other than the one the printer is physically attached to. The most common reason for this is the use of the network client. In this way, you can design your labels, and then submit jobs remotely. Another common reason is for organization with a graphics art department responsible for all artwork. In this way, the artist can provide the user with a PRN file without the need of having the printer actually attached to their PC.

• Insert PicoJet 6000 CD into your computer. If you are working from downloaded drivers, simply unzip them double click on the SETUP file to start the installer.



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In a few moments the installer program will launch automatically. You will see:

MF-Digital - PicoJet 6000	
Installing PicoJet 6000	
▶ 1. Checking System	
2. Preparing to Install	
3. Installing	
4, Configuring Your Product	
	0%
Free Disk Space: 13884712 KB	

After a brief inspection of your PC, the installer will display:

MF-Digital - PicoJet 6000	
	Welcome to the Install Wizard for MF-Digital PicoJet 6000
	The Install Wizard will install MF-Digital PicoJet 6000 on your computer. To continue, click Next.
	WARNING: This program is protected by copyright law and international treaties.
	Before clicking Next, please save all of your work, close any open programs, and temporarily disable your anti-virus program.
	< Back Next > Cancel

*Note: If the installer fails to load automatically, Click on Start/Run and type D:setup (D=Disc Drive) then follow instructions above.* 



• Click Next to begin Installation



• Click "Continue Anyway"

MF-Digital - PicoJet 6000	
	The software installation for your MF-Digital PicoJet 6000 is complete.
	Thank you for purchasing MF-Digital products. Any previous version of this software found on your computer has been updated to provide you the latest features and support.
	Additional screens may appear to help you get started with your MF-Digital Picolet 6000.
	Click "Finish" to exit this installation
	K Back Finish Cancel

• Click "Finish" to complete installation of the drivers. Since you will not actually be connecting the printer to this PC, you will now have to use the Windows "Add Printer" wizard. In XP, click on START, and then choose Printers & faxes. Click on "Add a Printer". In Windows 2000, click on START, then Printers, and then double-



click on the "Add a printer" icon. If you are using Windows XP you will see something similar to:



• Click "NEXT"





• Select Local Printer attached to this computer, and uncheck "Automatically detect and install my Plug and Play printer". Click on "NEXT" to continue

Add Printer Wizard		
Select a Printer Port Computers communicate with printers through ports.		
Select the port you want your printer to use. If the port is not listed, you can create a new port.		
⊙ Use the following port: USB001 (Virtual printer port for USB)		
Note: Most computers use the LPT1: port to communicate with a local printer. The connector for this port should look something like this:		
Create a new port: Type of port:		
< Back Next > Cancel		

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• If the Virtual USB Printer Port has been installed, select it. Otherwise select LTP1 (if not being use by another printer). Click "NEXT"

Add Printer Wizard			
Install Printer Software The manufacturer and model determine which printer software to use.			
Select the manufacturer and model of your printer. If your printer came with an installation disk, click Have Disk. If your printer is not listed, consult your printer documentation for compatible printer software.			
Manufacturer 🔼	Printers		
Lexmark Linotronic Mannesmann Tally MF Digital MF:Digital	Picalet 6000		
This driver is not digitally signed!     Iell me why driver signing is important			
<pre></pre>			

• Click the "have Disk" button.

Install F	rom Disk	X
4	Insert the manufacturer's installation disk, and then make sure that the correct drive is selected below.	OK Cancel
	Copy manufacturer's files from:	Browse

• Click the "Browse" button, and browse to the folder where the PicoJet Drivers are installed. This will either be on the CD provided with the PicoJet, or to the folder to which you unzipped the downloaded drivers to. The path to the drivers is: PicoJetDrivers\enu\drivers\win2k\_xp.

Locate File				? 🗙
Look in: ն	win2k_xp	💌 😋 🦻	ø	<del>.</del>
picojet				
File name:	picojet	~	Г	Open
Files of type:	Setup Information (* inf)		Ē	Cancel
r nos or type.	occup monitoring ( .ini)			- Canool

• Choose this file and click on the "Open" button.

Install From Disk		
3	Insert the manufacturer's installation disk, and then make sure that the correct drive is selected below.	OK Cancel
	Copy manufacturer's files from: J:\picojet\enu\drivers\win2k_xp	<u>B</u> rowse

• Click the "OK" button.

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Add Printer Wizard		
Install Printer Software The manufacturer and model determine which printer software to use.		
Select the manufacturer and model of your printer. If your printer came with an installation disk, click Have Disk. If your printer is not listed, consult your printer documentation for compatible printer software.		
Printers Picolet 6000		
This driver is not digitally signed!     Windows Update Have Disk     Tell me why driver signing is important		
< Back Next > Cancel		

• Click the "OK" button.



Add Printer Wizard	
Use Existing Driver A driver is already installed for this printer. You can use or replace the existing driver.	2
PicoJet 6000	
Do you want to keep the existing driver or use the new one?	
○ Keep existing driver (recommended)	
Replace existing driver	
< <u>B</u> ack <u>N</u> ext> Cancel	

• If you are prompted with this screen, select replace existing driver and. click the "Next" button.

Add Printer Wizard
Name Your Printer You must assign a name to this printer.
Type a name for this printer. Because some programs do not support printer and server name combinations of more than 31 characters, it is best to keep the name as short as possible.
Printer name: Procete 6000
Do you want to use this printer as the default printer?
OYes
⊙ No
< <u>B</u> ack <u>N</u> ext> Cancel

• Choose whether or not you wish this to be the default printer. Unless this is the primary use of this PC, you likely will want to select "NO". Once you have decided, click the "Next" button.

Add Printer Wizard		
Printer Sharing You can share this printer with other network users.		
If you want to share this printer, you must provide a share name. You can use the suggested name or type a new one. The share name will be visible to other network users.		
Do not share this printer		
O Share name:		
< <u>₽</u> ack <u>N</u> ext > C	ancel	

• Select "Do not share this printer, and then click the "Next" button



Add Printer Wizard
Print Test Page To confirm that the printer is installed properly, you can print a test page.
Do you want to print a test page? Yes ⊙ Ng
< <u>Back</u> Next> Cancel

• When prompted to print a test page, select "No", and then click the "Next" button

Add Printer Wizard		
	Completing the Add Printer Wizard	
	You have successfully completed the Add Printer Wizard. You specified the following printer settings:	
	Name:	PicoJet 6000
	Share name:	<not shared=""></not>
	Port	LPT1:
	Model:	PicoJet 6000
	Default:	No
	Test page:	No
	To close this	wizard, click Finish.
		KBack Finish Cancel

- Click on the "Finish" button
- You will now see the PicoJet listed amongst installed printers:

-	Printers and Faxes						
1	<u>File E</u> dit <u>V</u> iew F <u>a</u> vorites	<u>I</u> oo	ls <u>H</u> elp			<b></b>	
	🜀 Back 🔹 🌍 🍷 🏂	P	Search 🍺 Folders 📰 🕶				
i A	Address 🖏 Printers and Faxes 💽 🔂 Norton AntiVirus 🛃 🗸						
			Name 🔺	Documer	its Status	Comments	
	Printer Tasks       Image: Add a printer       Image: Set up faxing	۲	Acrobat Distiller Canon FAXPHONE L80 CD/DVD Printer 6 HP LaserJet 6P on GRACEC MasterLabels on Server1	0 0 0 0	Ready Ready Ready Ready Ready		
	See Also Troubleshoot printing Get help with printing	۲	MF DIGITAL Opti EC PicoJet 6000 Warehouse on Server1 Xerox WorkCentre Pro C2636 P5 on server1	0 0 0	Ready Ready Ready Ready		
ſ	Other Places	۲					
	Control Panel Scanners and Cameras Comparison My Documents My Pictures My Computer						
	Details	۲					
			<			>	

• Right clicking on the PicoJet printer on the list and select "Properties" from the pull down. Click on the "Advanced" tab:



Printing Defaults... Print Processor... Separator Page...

• Click in the circle or radio button next to "Print Directly to the Printer." Be sure to click apply before clicking OK.

OK Cancel Apply



**Note:** When using with automation, such as the MF Digital Scribe PC or Scribe SA, this setting must be set prior to making any .PRN print images. If you have already made one, delete it and recreate it with this setting properly selected. Failure to do so will result in the robotic unit trying to remove a disc before the tray has fully extended. A test .PRN file is available on our web site at http://www.mfdigital.com/downloads/picoprn/1.prn

Document Revision:013106.1



## **Reinstalling / Upgrading Driver**

If you are upgrading drivers, or reinstalling them, it is highly recommended to remove the old drivers first

#### Uninstalling or removing the PicoJet driver

• Insert PicoJet 6000 CD into your computer. If you are working from downloaded drivers, simply unzip them double click on the SETUP file to start the installer.



In a few moments the installer program will launch automatically. You will see:

MF-Digital - PicoJet 6000	
Installing PicoJet 6000	
▶ 1. Checking System	
2. Preparing to Install	
3. Installing	
4. Configuring Your Product	
	0%
Free Disk Space: 13884712 KB	

After a brief inspection of your PC, the installer will display:

1 MF-Digital - PicoJet 6000	×
Software Has Already Been Successfully Installed Choose one of the following.	
Uninstall - Select this option to uninstall the software and click Next. Click Cancel t dialog without uninstalling.	o exit this
Add a device - Select this option to add an additional device and click Next.	
< Back Next >	Cancel

*Note: If the installer fails to load automatically, Click on Start/Run and type D:setup (D=Disc Drive) then follow instructions above.* 



• Choose the Uninstall option to delete or remove the PicoJet drivers from your system, and then click on "next".

MF-Digital - PicoJet 6000					
Installing PicoJet 6000					
▶ 1. Checking System					
2. Preparing to Install					
3. Installing					
4. Configuring Your Product					
0%					
Free Disk Space: 13884712 KB					
😽 MF-Digital - PicoJet 6000 🛛 🗙					
Important Uninstall Information					
Please review the important uninstall information below before continuing.					
The following devices will be automatically removed as part of this uninstall or upgrade: (USB) PicoJet 6000					
If you have multiple products and want to uninstall only one, click Cancel and go to Start -> Settings -> Printers and delete the printer's icon.					
Before you continue this uninstall, please unplug your device from your computer, close any open programs and then click Continue.					
any open programs and then click Continue.					
any open programs and then click Lontinue.					

• Click "Continue"

MF-Digital - PicoJet 6000			
Cleanup progress			
Removing unnecessary components			
C:\WINDOWS\INF\DEM*.INF			
	< <u>B</u> ack	<u>O</u> K	Cancel



- The PicoJet drivers have been removed and you should now restart your PC
- If you were upgrading or reinstalling drivers, once your PC reboots, complete the process by following the appropriate one of the two previously detailed "Driver Installation" sections.



## Installing SureThing CD / DVD layout software

If you purchased PicoJet at the same time as your Scribe PC based copier or Director publisher, SureThing is preinstalled. To re-install, or install on another PC, follows these steps:

• Insert SureThing CD into your computer, or Scribe PC copier drive.

SOFTWARE LICENSE AND	WARRANTY	
Read this agreement carefu you do not agree to its terms	ly. If you agree to its terms, press the Accept key to continue with the Setup , press Decline to abort the installation.	lf
The software which accomp Inc. ("MicroVision") or its lice the Software, you will have ( as may be modified by a lice as follows:	vanies this license (the "Software") is the property of MicroVision Developmer ensors and is protected by copyright law. While MicroVision continues to own certain rights to use the Software after your acceptance of the license. Exce nse addendum which accompanies this license, your rights and obligations a	t, int re
SureThing® CD Labeler	it	
End-User License Agreemer		

• Click "I Accept" to the licensing and warranty information.

SureThing CD Labe	eler 4 SE - MF Digital Edition	×
	Welcome This program will install SureThing CD Labeler 4 SE - MF Digital Edition of your computer.	on
MARTIN AND	Exit << Back	

• Click "Next" to begin software installation.





• Select the desired location, and click "Next" to continue software installation.

SureThing CD Lab	eler 4 SE - MF Digital	Edition	×
	Add to Deskto A shortout for SureThing installed on the desktop :	<b>P / Start Menu</b> CD Labeler 4 SE - MF Digital and/or a folder in the Start Mer	Edition can be nu.
Aller Andre	<ul> <li>Add to Desktop</li> <li>Add to Start Menu</li> <li>Personal Group</li> <li>SureThing-MF Did</li> </ul>	i	
	Accessories Audiograbber AutoPlay Menu S CoffeeCup Softwa dBpowerAMP Mu	tudio are Isic Converter	▲ ▼
Bitterial Butterie Max	E <u>x</u> it	<< <u>B</u> ack	<u>N</u> ext >>

• Click "Next" to add shortcuts.





• Click "Start" to begin copying files to your hard drive.

SureThing CD Labeler 4 SE - MF Digital Edition					
	Finished Finished installing SureThing CD Labeler 4 SE - MF Digital Edition.				
Hard Ball	I Register Online Register Online State S				

• When installation is complete, click "Finish" to exit. If you would like design your CD layout now, double Click the SureThing icon on your desktop.



## Using the SureThing CD Labeler

The first time you start SureThing, the SureThing tutorials will open up. Using the tutorials, the SureThing manual, and SureThing help screens, familiarize yourself with the software.

#### Creating PRN file for use with MF Digital Copiers.

- Install the printer driver and SureThing software as detailed in the previous pages on the PC with which you wish to use for creating CD / DVD labels.
- Click on START-SETTING-PRINTERS and locate the PicoJet printer on the list. Right click on the PicoJet 6000 and select Properties.

PicoJet 6000 Properties	<u>? ×</u>
General Sharing Ports Advanced Color Management About	1
PicoJet 6000	
Location:	
<u>C</u> omment:	
Model: PicoJet 6000	
Features	
Color: Yes Paper available: Double-sided: No	
Staple: No	
Speed: Unknown	
Maximum resolution: Unknown	
Printing Preferences Print <u>T</u> est Page	
OK Cancel	



• Click on the Advanced Tab, and set the driver to "print directly to the printer".

PicoJet 6000 Propert	ies			? ×
General Sharing Ports	Advanced Color Ma	nagement A	(bout	
<ul> <li>Always available</li> <li>Available from</li> </ul>	12:00 AM 🐥 T	o 12:00 A	M	
Priority: 1				
Dri⊻er: PicoJet 6000		▼ Ne	<u>w</u> Driver	
C Spool print documen	ts so program finishes prir	nting faster		
C Start printing afte	last page is spooled	ining rector		
Start printing imm	ediately			
• Print directly to the p	inter			
☐ Hold mismatched do	cuments			
Print spooled docum	ents first			
Keep printed docum	ents			
M Enable advanced pr	nting features			
Printing De <u>f</u> aults	Print Processor	Separato	pr Page	
			_	
		OK	Cancel	

• Click on "OK". Start the SureThing software and complete the initialization screens if prompted. If you have not familiarized yourself with the software yet, it would be a good time to go through the "start-up" tutorials. If prompted:

SureThing New CD Wizard		×
0	Select Label Stock Choose the vendor and labels on which you intend to print. You can change labels later by choosing Edit / Change Label Stock. Product Types	
	CD/DVD Cards CD/DVD Cases CD/DVD Labels ICD/DVD Labels ICD/DVD Printers Label Products B MF Digital Picojet 6000	
	< Back Next > Einish Ca	ancel

Select the MF Digital PicoJet 600 and click "Finish".



• Design your CD / DVD label.



• If you plan to edit this file later, it is best to save it now. Click on FILE-SAVE

File	Edit	View	Format	Insert	Playli
New Transfer Design			Ctrl+I	V	
Open			Ctrl+0	o	
C	ose			Ctrl+\	N
Sa	ave			Ctrl+9	5
Sa	ave As				
Pr	int			Ctrl+F	,
Calibrate Printer					
Pr	Print Preview				
Pr	inter S	ietup			
So	an Im	ages			+
Se	end				
E	kit Sure	Thing	CD Labele	r Alt+F	4

Enter a filename to save your label to a SureThing ".STD" file, This file cannot be used as the print file for your MF Digital Copier but can be useful if later editing is needed. To create the compatible file, a PRN file, click on FILE-PRINT:



Document Revision:013106.1

Number of labels: 1  No. of l	Print all labels in set     Print all labels in set     Print the current label only     Print range of labels from:     1     To:	Select starting label
Paper Source: Default:Disc Tra	y Options	Sheets Required: 1
Additional Uptions:	Urder Labels	

• Be sure to leave "No. of Labels" set to 1. Under "Additional Options" at the bottom of this dialog box, click on "Advanced" and check off "Print to File".

lumber of labels to print:	Label Set Options:	Select starting label
No. of labels: 1	dvanced Settings	
<ul> <li>Based on individual lat</li> <li>Based on label sheets</li> </ul>	<ul> <li>Print to file</li> <li>Print crop marks at label boundaries</li> </ul>	
Printer Options: Printer: PicaJel	<ul> <li>Print backgrounds included in SmartDesigns</li> <li>Clin graphics and text to label boundaries</li> </ul>	
Paper Source: Default	Test that all text fits within text frame boundaries	Sheets Required: 1
	<u>O</u> K C <u>a</u> ncel <u>H</u> el;	DIK C <u>a</u> ncel 9

• Click on OK and then you will be returned to the "print" main dialog box. Click "OK" again and the "Print-to-File" dialog box will open:

Print to File	?>
<u>O</u> utput File Name:	ОК
c:\labels\1.pm	Cancel

• Type in the path and desired filename, but be sure to retain the .PRN file extension. In the example above, we will be creating 1.PRN in the "labels" folder . Folder will not automatically be created. Folders in path MUST already exist.



*Note:* If you are making PRN files for use with your MF Digital Scribe Standalone DPX-3102 or DPX-3104, name the your files numerically. Use 1.PRN for a COPY FROM HD job. If using RELAY MODE, name your files 1.PRN, 2.PRN, 3.PRN, etc.).

• You have usefully created a PRN file!

This file can now be used with your MF Digital copier., For more information on printing using these files, please refer to your copiers manual.

Thank you for buying MF Digital!

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#### Appendix A: Printing Gray Scale

For best results when printing gray scale, you should have both a color and black cartridge installed in your PicoJet.

#### Optimizing the settings for grayscale

- Go to the Windows control panel and select "printer & Faxes". This will give you a list if installed printers.
- Locate the PicoJet 6000 on the list then right click on it and select "Printing Preferences...". The following window will be displayed:

licoJet 6000 Printing Preferences			? 🗙
Paper/Quality Basics Color Mask Settings About	PicoJet utilities Alignment		
Si <u>z</u> e is: CD/DVD - all sizes			
	Print Quality		
<u>Type is:</u>	Best	•	
White printable CD/DVD	Black render dpi :600 Color input dpi :600		
	Color output : PhotoREt		
		<u>H</u> elp	
	OK Cancel		Help

• Click on the COLOR TAB and select "Print in Grayscale" by clicking on the check box.



💩 PicoJet 6000 Printing Preferences		?×
Paper/Quality Basics Color Mask Settings Abou	It PicoJet utilities Alignment	
Color <u>O</u> ptions ✓ Print In <u>Grayscale</u> <ul> <li>High Quality</li> <li>Black Print Cartridge Only</li> <li>Optimize For Photocopy or Fax</li> </ul>	B	
Color Attributes	Color Space	
Saturation : Muted	Vibrant SRGB/sYCC	
Brightness: Darker	Lighter	
Color Jone : Cooler	' Warmer	
	<u>H</u> elp	
	OK Cancel Apply	lelp

- Select High Quality by clicking on the circle or "radio button" next to this option.
- Create, or recreate, your PRN to reflect the changes made. Your grayscale prints will now look great!